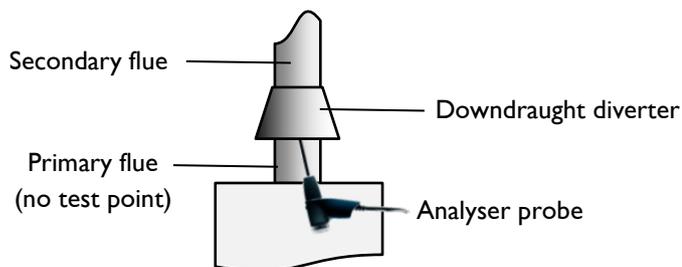


WHY WE USE CO/CO₂ RATIO

In British Standard 7967 (combustion analysis) the main determiner of appliance safety is the **Action Level**, the highest CO/CO₂ ratio considered safe for that appliance. You may wonder why maximum CO ppm values were not used instead. The reason is that CO ppm, unlike CO/CO₂, can be affected by **air dilution**. To see why, imagine performing a combustion test through the downdraught diverter of an open flue boiler:



Say that the “true” readings in the primary flue are CO = 200 ppm and CO₂ = 8% or 80000 ppm. *Note: 1% = 10000 ppm.*

In the secondary flue, combustion gases will be diluted with air from the downdraught diverter. If dilution air is equal in volume to combustion gases, CO and CO₂ readings could be as low as **half** their true value. Diluted CO readings make an appliance appear safer than it really is.

However, the ratio of CO to CO₂ will be the same in the secondary flue as in the primary flue: $200 \div 80000 = 0.0025$ is the same as $100 \div 40000 = 0.0025$

Dividing CO ppm by CO₂ ppm effectively **cancel**s out the effect of air dilution and yet still gives a value proportional to the amount of carbon monoxide being produced.

Negating the effect of air dilution on readings is important when testing:

- flueless appliances, where a large amount of air is taken in by the probe
- open flue appliances without a test point in the primary flue
- room sealed appliances with faulty case seals or defective flue/air separation

However, CO/CO₂ must itself be affected by air dilution to some extent because atmospheric air contains a significant amount of CO₂ (about 450 ppm) but not CO. This means that dilution of CO and CO₂ will not proceed at an equal rate to give an absolutely constant ratio. Exactly how great is the effect of air dilution on CO/CO₂?

Define CO_{TRUE} and CO_{2_TRUE} as CO and CO_2 concentrations in undiluted combustion gases. Define $CO_{2_AMBIENT}$ as CO_2 concentration in ambient air (450 ppm). Define D as a dilution factor such that:

$$D = \frac{\text{Vol. combustion gases}}{\text{Vol. combustion gases} + \text{Vol. dilution air}} \quad (1.0)$$

Diluted CO concentration (i.e. the CO ppm displayed on the analyser) will be:

$$CO_{DILUTE} = CO_{TRUE} \times D \quad (2.0)$$

Diluted CO_2 concentration is a little harder to work out. If a flue gas sample is diluted by air of 3 times the volume of the sample itself, then $D = 1 \div (1 + 3) = 1/4$. The sample will consist of $1/4$ combustion gases at a CO_2 concentration of CO_{2_TRUE} and $3/4$ air at a CO_2 concentration of $CO_{2_AMBIENT}$. Generalising this result:

$$CO_{2_DILUTE} = CO_{2_TRUE} \times D + CO_{2_AMBIENT} \times (1 - D) \quad (3.0)$$

The diluted CO/ CO_2 ratio will be equation (2.0) divided by equation (3.0):

$$\frac{CO_{DILUTE}}{CO_{2_DILUTE}} = \frac{CO_{TRUE} \times D}{CO_{2_TRUE} \times D + CO_{2_AMBIENT} \times (1 - D)} \quad (4.0)$$

Worked example

A gas appliance produces 127 ppm CO and 7.8% CO_2 before dilution. The flue gases are then diluted by an equal volume of atmospheric air (i.e. $D = 0.5$) and sampled by a combustion analyser. What will be the displayed CO/ CO_2 ?

The true CO/ CO_2 ratio is $127 \div 78000 = 0.001628$

$$\begin{aligned} (4.0) \quad \frac{CO_{DILUTE}}{CO_{2_DILUTE}} &= \frac{CO_{TRUE} \times D}{CO_{2_TRUE} \times D + CO_{2_AMBIENT} \times (1 - D)} \\ &= \frac{127 \times 0.5}{78000 \times 0.5 + 450 \times (1 - 0.5)} \\ &= 0.001619 \end{aligned}$$

The effect of dilution is not significant enough to show up on a 4-decimal-place display.

The effect of increasing dilution

The table below shows the results of increasing dilution on combustion readings from a condensing boiler in need of a service. $CO_{TRUE} = 203$ ppm; $CO_{2_TRUE} = 95000$ ppm.

Dilution factor	CO_{DILUTE} ppm	CO_{2_DILUTE} ppm	$\frac{CO_{DILUTE}}{CO_{2_DILUTE}}$	Displayed CO/CO ₂
1	203	95000	0.002137	0.0021
1/2	102	47725	0.002127	0.0021
1/3	68	31967	0.002117	0.0021
1/4	51	24088	0.002107	0.0021
1/5	41	19360	0.002097	0.0021
1/6	34	16208	0.002087	0.0021
1/7	29	13957	0.002078	0.0021
1/8	25	12269	0.002068	0.0021
1/9	23	10956	0.002059	0.0021
1/10	20	9905	0.002049	0.0020

The table shows that only when the combustion sample is diluted to one tenth its original concentration does the displayed CO/CO₂ decrease, whereas CO ppm gives an increasingly misleading impression of safety.

Other cases

If ambient air contains more than 450 ppm CO₂ the effect of dilution is very slightly increased. Changing $CO_{2_AMBIENT}$ to 700 ppm in the above example means the ratio would drop to 0.002004 after dilution by a factor of 1/10.

Conclusion

CO/CO₂ ratio gives a more reliable picture of combustion health than CO ppm alone. Its adoption in BS 7967 and its continued use as the primary means of testing combustion safety is justified.